

# FLEXON

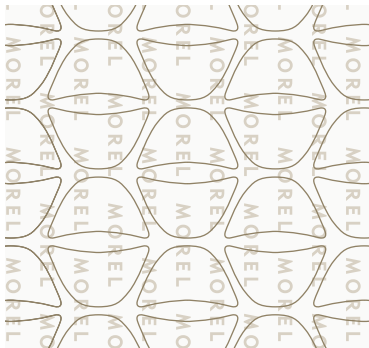
INSTRUCTIONS



TECHNICAL PRODUCT SHEET

THE COMFORT COUNTER

## CUTTING DIRECTION



RIGHT WAY



WRONG WAY



**THANKS TO** OUR UNIQUE PRODUCTION PROCESS AND THE USE OF SELECTED RAW MATERIALS, **FLEXON** IS ONE OF THE MOST PERFORMING AND EASY TO WORK COUNTER IN THE WORLD

## IMITATION WARNING

All our products are densely printed on one side. This is because we have been imitated all over the world and we all want to be sure that if you ask for Morel you get the real one!

## COLOUR

All our products are based on natural fibers. This is the reason why the colour of some products might slightly change from lot to lot. Nevertheless the performances are not affected by this.

## WE RECOMMEND IT FOR



LOAFERS



CASUAL SHOES



FLAT SHOES

## INSTRUCTIONS

1

### FLAT COUNTERS

Heat the counter at 50°- 60°C with hot plate, infrared, steam or else.  
Fit the counter between the upper and the lining.

### MOLDED COUNTERS

Fit the counter between the upper and lining so it is ready for moulding machine (hot and cold recommended).  
10 - 15 sec. at 100° - 120°C then 10 - 15sec. at 5°C.

2

Pass it through the setting oven at 80° - 100°C for 5 - 10 mins.

3

For best results let it cool overnight before taking out the mold. If you are in a hurry, wait at least 2 hours.



THE PRODUCT CAN BE LASTED IN **ANY SHAPE** YOU WISH, WITH A MINIMUM AMOUNT OF HEAT, WITHOUT BREAKING!

### PRODUCT

### THICKNESS mm

FLEXON 10 BT

0.55 - 0.65



FLEXON 15 BT

0.75 - 0.85



FLEXON 250 BT

1.20 - 1.30



FLEXON 320 BT

1.35 - 1.45



### OUR PRODUCTS ARE MADE WITH

- UP TO **85%** OF RECYCLED FIBERS
- **60%** COMPOSTABLE RAW MATERIAL
- **100%** ENERGY FROM RENEWABLE RESOURCES

# EASY TO FIND & FAST DELIVERY

## CHOOSE YOUR DELIVERY OPTIONS



Container from 20'



500 sheets pallet



$\leq$  100 sheets boxes



Cut, skived and molded

## COUNTERS



FLAT



MOLDED

Our trained and skilled staff constantly visit our customers all around the world.

Contact us at [info@morel.it](mailto:info@morel.it)  
or visit our website [www.morel.it](http://www.morel.it)

**WE SUPPORT AND SHARE WITH YOU  
THE SECRETS OF THE BEST SHOES IN THE WORLD**